

FIRSTPRESS (PLASTIC MOULDERS) LTD.

PLANT LIST

Machine Number	Machine Make	Size	Platen Size		Between Tie Bars		Maximum Tool Size	Maximum Shot Weight (PS)	Hydraulic Cores	Robot
			H (mm)	V (mm)	h (mm)	v (mm)	L (mm)	(grms)	(Numbers)	(Y/N)
1	BOY	22	420	240	250	240	200	30	1	N
2	BORCHE	60	500	500	310	310	300	78	2	N
3	MIR	100	600	600	400	400	260	430	1	N
4	ENAIVIV	140	640	670	410	410	420	295	1	N
5	ENAIVIV	160	680	680	458	440	480	400	1	N
6	MIR	190	745	745	480	480	660	580	1	N
7	MIR	200	810	810	540	540	660	640	1	N
8	SANDRETTO	270	860	860	570	570	730	900	2	N
9	BORCHES	320	950	950	670	670	665	1266	4	Y
10	ENAIVIV	400	1070	1040	700	700	750	1250	2	Y
11	ENAIVIV	500	1178	1120	808	808	950	2100	2	Y
12	BORCHES	650	1350	1310	930	900	870	2690	4	Y
13	SANDRETTO	820	1560	1555	1060	1060	1100	6400	4	Y
14	SANDRETTO	820	1560	1555	1060	1060	1100	4400	4	Y

